附件3：

2025年浙江省中等职业学校职业能力大赛（学生技术技能类）“现代模具制造技术”赛项

**零件CAM加工工序卡**

**工位编号：**

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| 序号 | 程序名 | 加工方式  （轨迹名称、粗、半精、精） | 刀具参数 | | 主要加工参数 | | | 走刀方式 |
| 刀具直径 | 刀角半径 | 行距或间距 | 加工余量 | Z向加工余量 |
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注：记录实际加工内容，